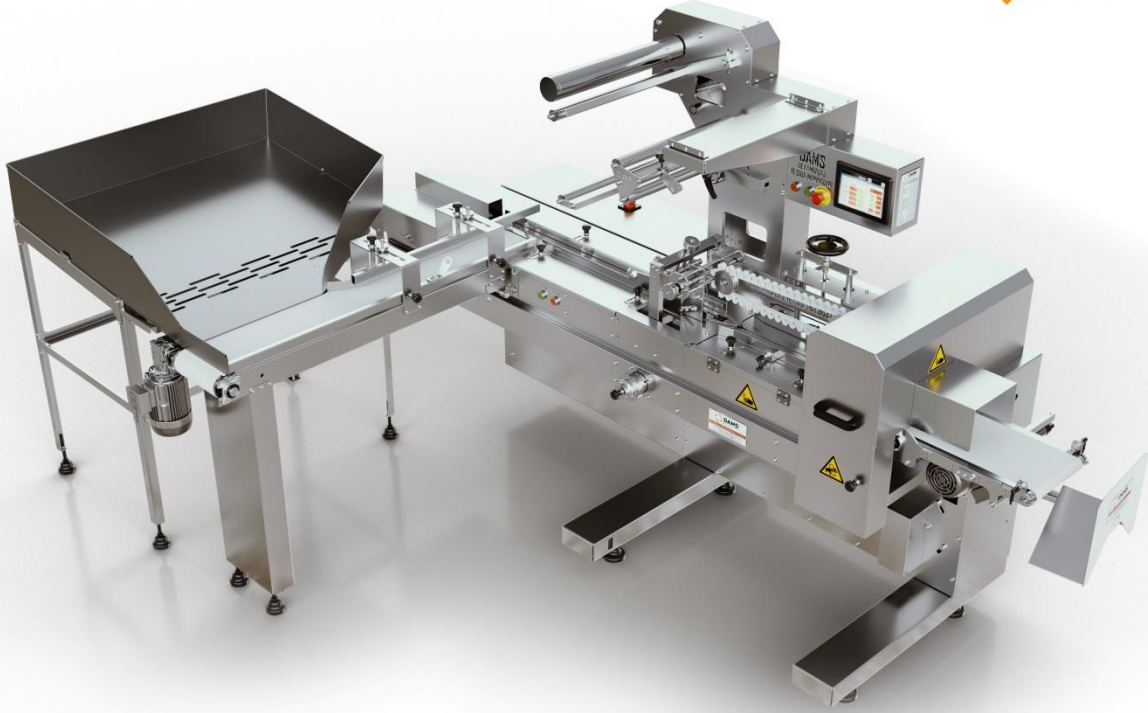


DAMS Roll Bread Packaging Machine / DRPM-11



DAMS Roll Packaging / DRPM-11

MACHINE FEATURES

CAPACITY MAX.	180 adet/dk.
MACHINE WIDTH	1920 mm
MACHINE LENGTH	3310 mm
MACHINE HEIGHT	1690 mm
MACHINE WEIGHT	800 Kg
PACKAGE WIDTH	20 - 140 mm
PACKAGE LENGTH	100- 250 mm
PACKAGE HEIGHT	20 - 60 mm
CAPACITY MAX.	180 adet/dk.
MAX. BOBBIN WIDTH	500 mm
MAX. Cellophane COIL DIAMETER	350 mm
INTERNAL DIAMETER OF THE BOBINE	3 "

TECHNICAL SPECIFICATIONS

MAX. POWER	3 Kw
VOLTAGE	380 V
MAX. CURRENT	25 A
CONTROL	PLC-Touch Screen
Compressor Air Requirement	5-6 Bar



GENERAL FEATURES

- Roll Bread Packaging is done one by one.
- Thanks to the touch screen and PLC, there is easy access and intervention to the package size of the product, intelligent eye photocell adjustment and machine speed.
- Our Machine has intelligent motor system servo motor automation.
- There is a product control sensor that prevents the Roll Blower or other products from being jammed during packaging.
- During packing, the packaging does not crush the bread. If the location of the plant is not suitable, the intelligent eye sensor stops the machine.
- The machine is also made of 304 quality stainless chrome-nickel metal suitable for all surfaces that contact with the product and environmental protection covers.
- Our machine has been produced on the product in accordance with the operation of the device which outputs information such as date of production-serial number expiration date. This machine is optional.
- Emergency Stop has been put in place to provide user and machine security.
- There is a system to check packaged product information.
- If the fault occurs, all the parts connected to the automation are displayed on the screen as the faulty picture.
- Computer software program has possibility to intervene with remote access (internet) if conditions are met.
- Machine max. Per minute: 180 pieces, max. 11,000 pieces can be packed. These figures may vary depending on the product.
- The packing material of the machine is called the chin for the part that compresses the packing and makes the packing. This jaw system is rotatable and has four (2) pieces so it runs without waste. There are 2 squeezes in each round, there is no empty rotation. In each full round, two items are packaged.
- The size of the Cellophane coil, which is the packaging material of the machine, can be operated at a minimum of 20 microns, so the packaging cost is reduced. This system is a special production of my machine.
- Easy to use, cleaning is simple.
- The machine has spare parts and service support throughout its legal life.
- The machine has been developed entirely in our factory in Izmir Turkey with our own unique models and R & D activities.
- It is not a product produced under license but all rights belong to our company.
- The packaging material is easy to disassemble and install, and the place where it is installed is air controlled and PLC controlled.
- Bottom sealing system of packaging; air-operated, PLC controlled, settings are made without waste of time.
- Cellophane coil stretching system; it is self-peculiar and automatically adjusts the tension of the cellophane according to the weight and thickness of the coil.
- This machine is designed for roll bread packaging, can be used for many purposes with simple changes if desired.

Our company reserves the right to change the technical specifications mentioned above.

Best Regards,

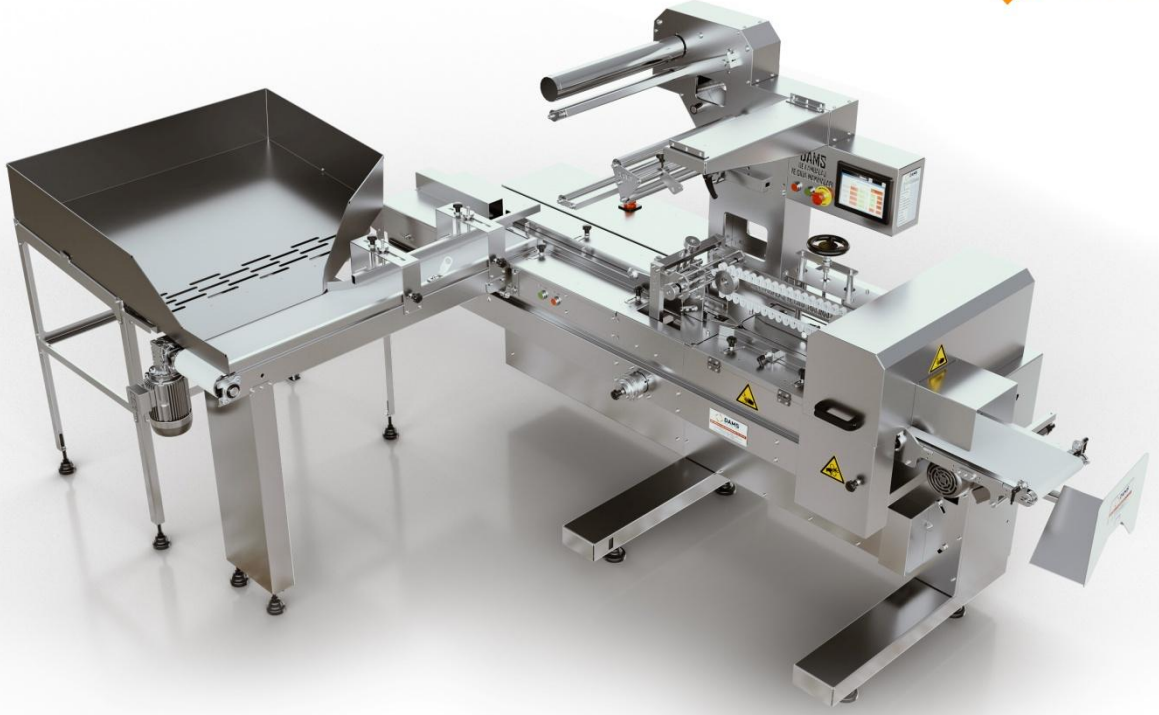


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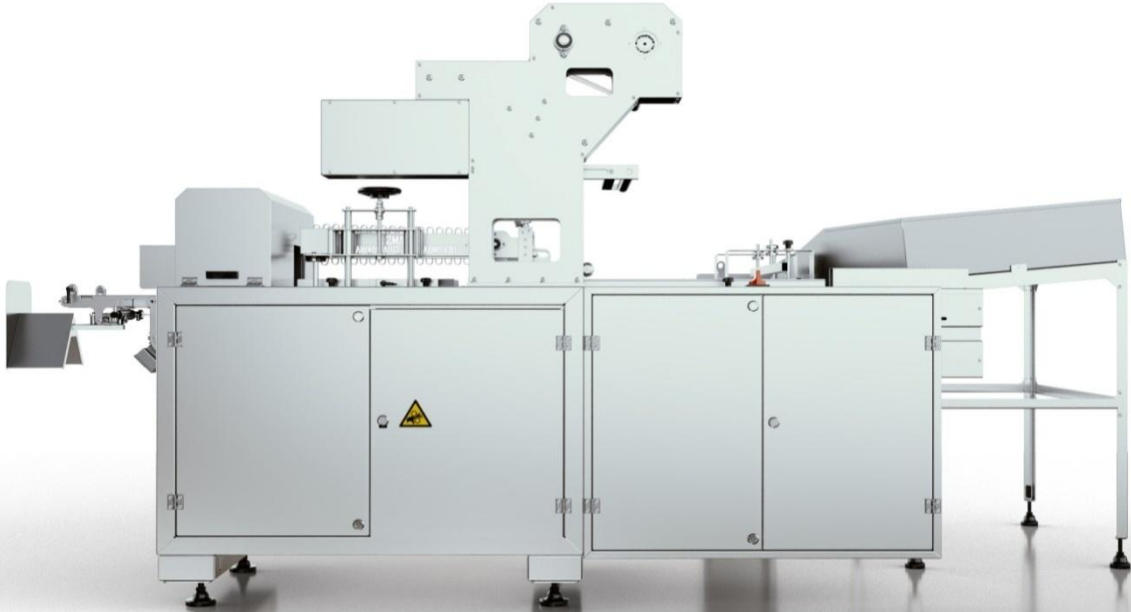
DAMS Roll Packaging / DRPM-11



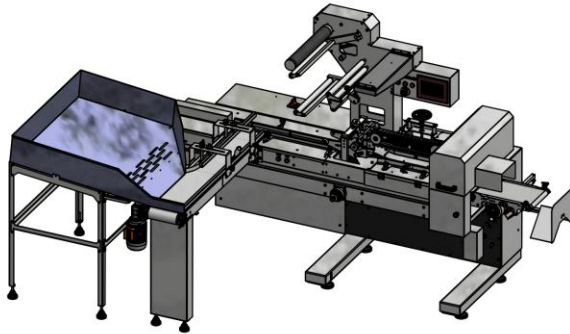
DAMS Kısa Konveyör Roll Ekmek Paketleme



DAMS Kısa Konveyör Roll Ekmek Paketleme



DAMS Kısa Konveyör Roll Ekmek Paketleme



GENEL TOLERANS $\pm 0,1$

1							
TADILAT NO		TADILAT TARİHİ		ADI SOYADI		TADILAT NEDENİ	
		TARİH		ADI-SOYADI		İMZASI	
ÇİZEN		2.12.2016		E.ÖZYENGINER		MALZEME	
KONTROL-1							
KONTROL-2							
						699,513 kg	
ÖLÇEK 1 : 20						ADET	
		ROLL PAKETLEME (ÇENE Ø160)				RESİM NO:	
						1	
						PK01-005	